

Specifications

Transaxle type		M5CF1-1 (General Countries)		M5CF1-1 (Central and Southern America)	
Engine type		Gasoline 1.4	Gasoline 1.6	Gasoline 1.4	Gasoline 1.6
Gear ratio	1st	3.769	3.615	3.769	3.769
	2nd	2.045	1.962	2.045	2.045
	3rd	1.370	1.370	1.370	1.370
	4th	1.036	1.036	1.036	1.036
	5th	0.839	0.839	0.839	0.839
	Reverse	3.545	3.545	3.545	3.545
Final gear ratio		4.059	4.059	4.267	4.059

Tightening Torques

Items	N.m	kgf.m	lb-ft
Oil drain plug bolts	58.9 ~ 78.5	6.0 ~ 8.0	43.4 ~ 57.8
Oil filler plug bolts	58.9 ~ 78.5	6.0 ~ 8.0	43.4 ~ 57.8
Shift lever assembly bolt	8.8 ~ 13.7	0.9 ~ 1.4	6.5 ~ 10.1
Back up lamp switch	29.4 ~ 34.3	3.0 ~ 3.5	21.7 ~ 25.3
Transaxle support bracket bolt	88.3 ~ 107.9	9.0 ~ 11.0	65.1 ~ 79.6
Start motor installation bolt	38.2 ~ 58.8	3.9 ~ 6.0	28.2 ~ 43.4
Roll rod bracket bolt	(A) 49.0 ~ 63.7	5.0 ~ 6.5	36.2 ~ 47.0
	(B) 107.9 ~ 127.5	11.0 ~ 13.0	79.6 ~ 94.1
Transaxle upper mounting bolt (TM=>ENG)	42.2 ~ 53.9	4.3 ~ 5.5	31.1 ~ 39.8
Transaxle lower mounting bolt (ENG=>TM)	(A) 42.2 ~ 48.1	4.3 ~ 4.9	31.1 ~ 35.4
	(B) 42.2 ~ 53.9	4.3 ~ 5.5	31.1 ~ 39.8

Lubricants

Items	Recommend lubricant	Quantity
Transaxle gear oil	SAE 75W/85 API GL-4 TGO-7 (MS517-14)	1.9 ~ 2.0L (0.50 ~ 0.53 U.S.gal., 2.0 ~ 2.1 U.S. qt., 1.67 ~ 1.76 Imp qt.)
Air breather	Sealant (MS721-38)	As required
Transaxle housing	Sealant (MS721-40 or MS721-38)	As required (Ø1.0 ~ Ø1.5 mm)
Surface of release fork and bearing	Grease (CASMOLY L9508)	As required

